



## DOC112HF

### Brazed plate heat exchanger for oil cooling

#### General information

Alfa Laval introduced its first brazed plate heat exchanger in 1977 and has since continuously developed and optimized its performance and reliability.

Brazing the stainless steel plates together eliminates the need for gaskets and thick frame plates, which makes the heat exchanger compact and saves material. The brazing material seals and holds the plates together at the contact points ensuring optimal heat transfer efficiency and pressure resistance. Using advanced design technologies and extensive verification guarantees the highest performance and longest possible service lifetime.

The Dedicated Oil Cooler (DOC) brazed plate heat exchangers are specifically designed for hydraulic oil cooling applications. The connection flanges give a robust construction that can withstand tough operating conditions.

#### Typical applications

Hydraulic oil cooling

#### Capacity range

DOC112HF cover capacities from 120 up to 360 kW. Based on standard components and a modular concept, each unit is custom-designed for each specific installation.

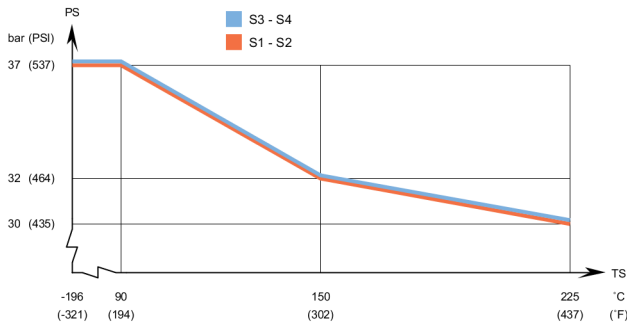
#### Request for quotation

To receive a quotation for brazed plate heat exchangers that meet your requirements, please provide Alfa Laval representatives with:

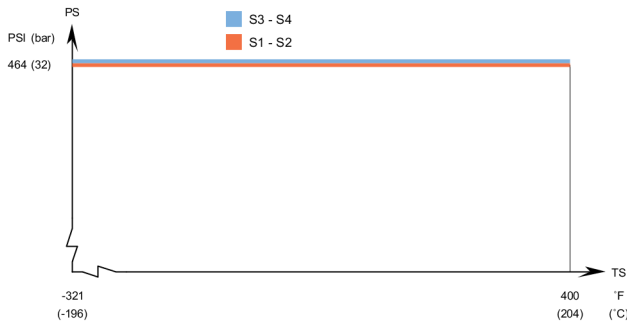
- Required flow rates or heat load
- Temperature program
- Physical properties of liquids in question
- Desired working pressure
- Maximum permitted pressure drop



**DOC112HF - PED approval pressure/temperature graph**



**DOC112HF - UL approval pressure/temperature graph**



**Standard dimensions and weight\***

- A measure mm =  $16 + (2.06 * n) (\pm 3 \text{ mm or } \pm 1.5 \%)$
- A measure inch =  $0.63 + (0.08 * n) (\pm 0.12 \text{ inch or } \pm 1.5 \%)$
- Weight\* kg =  $4.82 + (0.35 * n)$
- Weight\* lb =  $10.63 + (0.77 * n)$

(n = number of plates)  
 \* Excluding connections

**Standard data**

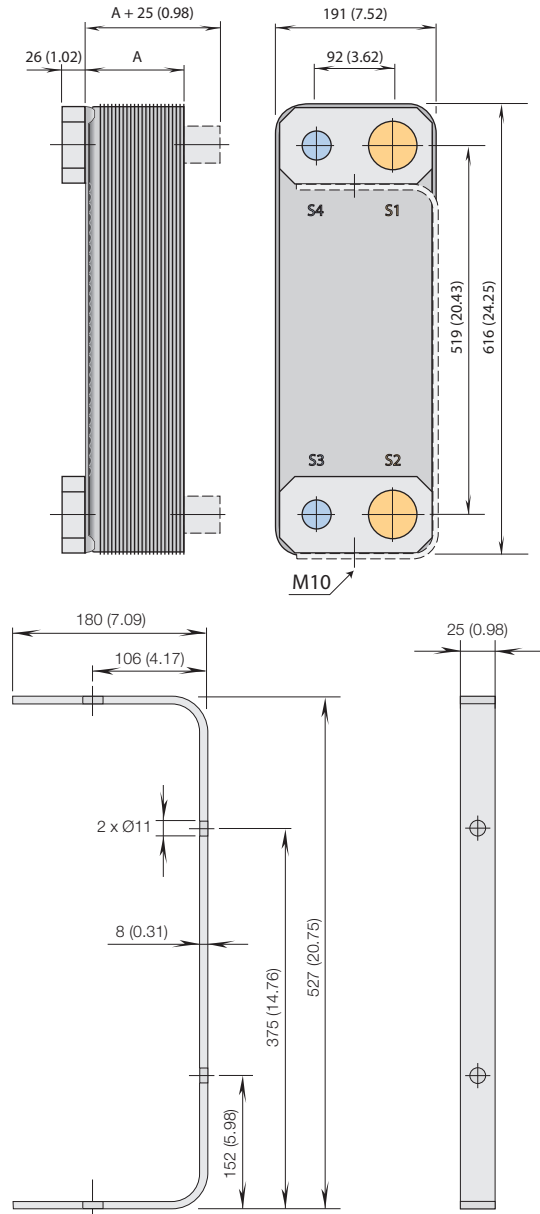
Min. working temperature	see graph
Max. working temperature	see graph
Min. working pressure	vacuum
Max. working pressure	see graph
Volume per channel, litres (ga) AH	0.20 (0.052)
Volume per channel, litres (ga) H	0.18 (0.046)
Max. particle size mm (inch)	1 (0.04)
Max. flowrate* m <sup>3</sup> /h (gpm)	51 (224)
Min. nbr of plates	10
Max. nbr of plates	300

\* Water at 5 m/s (16.4 ft/s) (connection velocity)

**Standard materials**

Cover plates	Stainless steel
Connections	Stainless steel
Plates	Stainless steel
Brazing filler	Copper

**Standard dimensions**  
mm (inch)



For exact values please contact your local Alfa Laval representative

**How to contact Alfa Laval**

Up-to-date AlfaLaval contact details for all countries are always available on our website on [www.alfalaval.com](http://www.alfalaval.com)